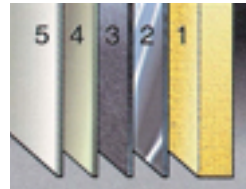


Standard Carriage House

The Standard Carriage House door is architecturally pleasing and features the beauty of a deep embossed wood grain appearance and the durability of steel. These doors are an investment in value as they are urethane insulated for maximum energy efficiency. Engineered for years of use, each door is made from galvanized steel, which won't rot, crack, or warp. These insulated doors are ideal in all climates, keeping garages cooler in summer and warmer in winter. See for yourself why the Standard Carriage House door is an unmatched value for your home.

Practical, Efficient, Versatile The Standard Carriage House doors are constructed from galvanized steel which means you won't have to worry about rusting, warping, or rotting. This model features attractive wood grain embossed steel and provides maximum energy efficiency with a variety of insulation options. The net result is an energy-efficient door providing more than five times the insulating value of wood or non-insulated doors. The embossed steel is factory pre-finished, painted on both the exterior and interior with epoxy primer, and then covered with a durable polyester finish coat. Additionally, the doors can be field painted to match your color scheme. The series is manufactured to be virtually maintenance free and is designed for a lifetime use.

Protective Paint System This three tier, corrosion-resistant protection is designed to repel even the most hostile weather conditions. The protective layers found on both the interior and exterior are:



- Foam-injected polyurethane
- 26-gauge steel
- Galvanizing
- Epoxy primer
- Polyester top coat

Door Structure

- Vinyl top cap provides thermal barrier and foam protector
- Full thermal break on ALL sections insulates from extreme temperatures
- Embossed galvanized steel skins assure protection from warping, rotting, and rusting
- Attractive deep wood grain embossed steel is factory pre-finished and painted on both the exterior and interior with epoxy primer and polyester finish coat
- Rigid vinyl end caps protect and seal the foam core and provide a smooth surface for door stops
- Weather seals between each section joint keep out wind and rain
- Polyurethane insulation is pressure injected and leaves no voids when bonding to both exterior and interior skins
- Heavy 20-gauge galvanized back-up plates extending the full height of each section give superior hardware support
- Flexible vinyl bottom astragal fits contour of floor providing a weather seal and is easily replaced if damaged.
- 1 3/8" thick, CFC-FREE, polyurethane insulation with an R-Value of 13.45
- 1 3/4" thick, CFC-FREE, polyurethane insulation with an R-value 16.88
- 2" thick, CFC-FREE, polyurethane insulation with an R-value 17.45